NATO STANDARD

ATP-110

TECHNICAL CRITERIA FOR THE TRANSPORT OF CARGO BY HELICOPTER

Edition A Version 1 OCTOBER 2019



NORTH ATLANTIC TREATY ORGANIZATION

ALLIED TACTICAL PUBLICATION

Published by the NATO STANDARDIZATION OFFICE (NSO)
© NATO/OTAN

NATO UNCLASSIFIED

NORTH ATLANTIC TREATY ORGANIZATION (NATO) NATO STANDARDIZATION OFFICE (NSO) NATO LETTER OF PROMULGATION

1 October 2019

- 1. The enclosed Allied Tactical Publication ATP-110, Edition A, Version 1, TECHNICAL CRITERIA FOR THE TRANSPORT OF CARGO BY HELICOPTER, which has been approved by the nations in the MILITRAY COMMITTEE LAND STANDARDIZATION BOARD, is promulgated herewith. The agreement of nations to use this publication is recorded in STANAG 3542.
- 2. ATP-110, Edition A, Version 1, is effective upon receipt.
- 3. No part of this publication may be reproduced, stored in a retrieval system, used commercially, adapted, or transmitted in any form or by any means, electronic, mechanical, photo-copying, recording or otherwise, without the prior permission of the publisher. With the exception of commercial sales, this does not apply to member or partner nations or NATO commands and bodies.
- 4. This publication shall be handled in accordance with C-M(2002)60.

Brigadier General, HUNAF

Director, NATO Standardization Office

RESERVED FOR NATIONAL LETTER OF PROMULGATION

RECORD OF RESERVATIONS

CHAPTER	RECORD OF RESERVATION BY NATIONS

Note: The reservations listed on this page include only those that were recorded at time of promulgation and may not be complete. Refer to the NATO Standardization Document Database for the complete list of existing reservations.

RECORD OF SPECIFIC RESERVATIONS

The standard's requirement will be implemented only for AS532AL Cougar" and AS565AL "Panther" helicopters. Trance has the following reservations on ATP-110 Publication A: 3.1.4 "Transport of internal loads", "Securing of cargoes for flight", Stowage point on the floor":
3.1.4 "Transport of internal loads", "Securing of cargoes for flight",
Concerning resistances (3.1.4.1), locations (3.1.4.2), dimensions (3.1.4.3) and markings (3.1.4.4), compliance with recommendations on the assured for devices in service and under development.
4.2.2 "External Load Transport", "External Load Haul Hook", Dimensions":
nnex A specifies the dimensions of the clearances of the load hedding hooks but not their thickness.
These dimensions should be consistent with the STANAG 2286 Technical Specifications for slings, nets, slings or suspension ables used for the carriage of external loads ".
Compliance with Annex A for the load shedding hooks in use is not nsured.
4.3 "External load carriage", "Rings or shackles":
Annex B gives the size of the load securing points. Compliance with Annex B for equipment in service is not assured.
Only complete 3.1 - Internal load can be implemented

Note: The reservations listed on this page include only those that were recorded at time of promulgation and may not be complete. Refer to the NATO Standardization Document Database for the complete list of existing reservations.

ATP-110

TABLE OF CONTENTS

	Related Documents	ı
1.	Aim	1
2.	Agreement	1
3.	Carriage of Internal Loads	1
3.1	In-Flight Cargo Restraint	1
3.1.1	Cargo Lashings	1
3.1.2	Minimum Restraint Factors	1
3.1.3	Helicopter Restraint Lashings	2
3.1.4	Floor Tie-Down Fittings	2
3.2	Restraint Devices	3
4.	Carriage of External Loads	2 3 3 3
4.1.	Sling System Load Factors	3
4.2.	Helicopter External Cargo Hook	4
4.2.1	Lift Capacity	4
4.2.2	Dimensions	4
4.2.3	Operation	4
4.3	Attachment Rings or Shackles	4
4.4	Slings	4
4.5	Strops/Pendants	4
4.5.1		4
	Secondary Hooks	4
	Swivels	5
4.6	Nets	5
4.7	Suspension Points on Cargo	5
5.	Helicopter Cross Operations	5
6.	Implementation of the Agreement	6
ANNE	·	
	achment Rings or Shackles	A-1
ANNE	, 1 0	_
Points	s on Cargo	B-1

VIII

Edition A Version 1

TECHNICAL CRITERIA FOR THE TRANSPORT OF CARGO BY HELICOPTER

Related Documents:

STANAG 2286 HIS - Technical criteria for external cargo carrying slings,

nets and strops/pendants

STANAG 2445 HIS - Criteria for the Clearance of Underslung Loads and

Helicopter Underslung Load Equipment (HUSLE)

AIM

1. The aim of this document is to provide standardized technical criteria for the design of future equipment used in the transport of cargo by helicopter.

<u>AGREEMENT</u>

2. Participating nations agree that the criteria established by the following paragraphs will apply for the carriage of cargo by helicopter.

DETAILS OF THE AGREEMENT

- 3. Carriage of Internal Loads
 - 3.1. <u>In-Flight Cargo Restraint</u>. The following criteria are applicable to the restraint of cargo carried internally whether or not on pallets.
 - 3.1.1 <u>Cargo Lashings.</u> Will be as light as possible; require minimum storage space when not in use; be easy to install and remove; be easily and reliably adjustable for different sizes and shapes of cargo; be clearly marked with the strength to which they may be used; provide sufficient restraint of cargo in all directions so as to prevent shifting in flight during turbulent weather and under hard landing conditions and shall not be capable of inadvertent disconnection due to forces experienced in flight.

3.1.2 Minimum Restraint Factors

Against	forward movement	3.0
Against	side movement	1.5
Against	aft movement	1.5
Against	upward movement	2.0
Against	downward movement	4.0

3.1.2.1 The above factors should be assumed to act unidirectionally (i.e. not in combination) and refer to the

Edition A Version 1

ultimate strength of restraint equipment in a controlled crash situation.

- 3.1.2.2 When the national air transport regulations of the country providing the aircraft require higher factors than those above, it is the responsibility of that nation to provide the additional restraint required.
- 3.1.3 <u>Helicopter Restraint Lashings All transport helicopters will be</u> equipped with lashings for one or more of the following categories: 5000 N, 25000 N, 50000 N and 100000 N

3.1.4 Floor Tie-Down Fittings

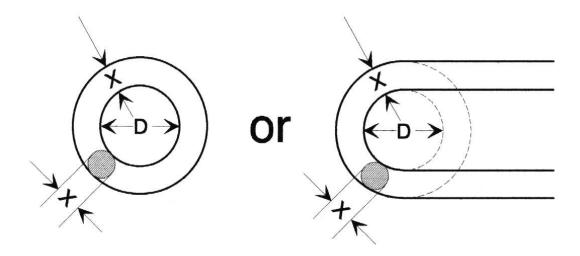
3.1.4.1 <u>Strengths</u>: Floor tie-down fittings shall be of one or more of the following categories having minimum ultimate strengths in all directions to resist forces of:

5000 N, 25000 N, 50000 N and 100000 N

3.1.4.2 <u>Locations</u>: A 500 mm grid pattern, for cargo tie-down fittings commencing with the floor centre line, shall be standard for all future helicopters designed to carry cargo. Variations are acceptable only where a 500 mm grid is not technically feasible.

3.1.4.3 Dimensions:

Capacity Min. Clear		Min. Diameter of	Max. Diameter of
	Opening D	Cross Section X	Cross Section X
	(mm)	(mm)	(mm)
5000 N	32	4	5
25000 N	51	11	13
50000 N	51	11	16
100000 N	76	11	22



- 3.1.4.4 <u>Markings</u>. The strength category to which the tiedown fitting can be used is to be shown. This is to be done by one of the following methods:
 - 3.1.4.4.1 The strength being marked on the fitting itself or on the floor area immediately adjacent to the fitting.
 - 3.1.4.4.2 The strength being recorded by suitable stenciling inside of the aircraft cargo compartment.
 - 3.1.4.4.3 A metal plate with a diagram indicating strengths and locations of tie-down fittings being placed in a clearly visible position in the aircraft cargo compartment.
 - 3.1.4.4.4 A chart showing the strength and locations of tiedown fittings being readily available in each aircraft.
- 3.2 <u>Restraint Devices</u>. Nets used to restrain small bulk cargoes and restraint lines used to restrain large items of cargo should be constructed of material with low elongation characteristics so as to minimize dynamic overshoot.

4. <u>Carriage of External Cargo</u>

4.1 <u>Sling System Load Factors</u>. When carrying the maximum permitted load, the slinging system must have an ultimate strength in vertical direction based on a total factor of 4.3, (which is obtained by multiplying a 2.5 flight loadfactor by a 1.5 safety factor and by a 1.15 aerodynamic factor).

4.2 Helicopter External Cargo Hook

4.2.1 Lift Capacity: To ensure that helicopter cargo hooks can support loads in designed weight ranges, hook capacity is categorized as follows:

"Liaht" up to and including 2500 kg "Medium" "Heavy" "Extra Heavy" over 2500 kg to 5000 kg over 5000 kg to 10000 kg

over 10000 kg

NOTE: Under normal operating conditions and not related to the maximum lift capacity of the helicopter.

- 4.2.2 Dimensions. The specific dimensions of the cargo hooks for the above categories are at Annex A. In reaching these dimensions consideration has been given to the types and sizes of attachment devices to be utilized to connect slings to the hook.
- 4.2.3 Operation. Operation of the hook release may be mechanical, automatic, electric or a combination of all, but an overriding emergency release must be provided. Emergency releases should be operable by the helicopter crew from inside the helicopter and by the loading team outside the helicopter.
- 4.3 Attachment Rings or Shackles. Sling, net or strop attachment rings or shackles are to be designed to be compatible with the range of hooks at paragraph 4.b. above. The maximum cross-section dimensions of attachment devices to be fitted to the helicopter cargo hook are at Annex A
- 4.4 Slings. A safety factor of 4.3 must be achieved for any sling when used at its maximum lift capacity with a corresponding maximum leg angle. Accordingly use of a sling beyond the published maximum angle attracts a lower load capacity. Furthermore, sling capacities may be further reduced when lifting asymmetric loads with a displaced centre of gravity in the horizontal plane and when slings (of certain materials) have been subject to actinic or temperature degradation.

4.5 Strops/Pendants

- 4.5.1 Strops/pendants must comply with factor 4.3 shown at paragraph 4.a.
- 4.5.2 Secondary Hooks. These should be capable of accepting the same attachment rings or shackles as the helicopter external cargo hook (see paragraph 4.b above). If it is not capable of doing

Edition A Version 1

- this, the nation providing the hook must also supply suitable adaptors.
- 4.5.3 <u>Swivels</u>. Strops used with single hook operations are to incorporate a swivel connection at either the top or lower end, to enable the load to spin about a vertical axis. This point is not valid for helicopters equipped with swivel-hooks.
- 4.6 <u>Nets.</u> All helicopter nets used for the carriage of external underslung cargo must be capable of withstanding 4.3 g throughout their entire service life.
- 4.7 <u>Suspension Points on Cargo</u>. Future design of cargo to be transported externally should be capable of meeting the following criteria:
 - 4.7.1 Suspension points should be spaced as far from the centre of gravity (C of G) with a distribution as symmetrical as possible. If exact weight symmetry cannot be achieved, limited asymmetry is permissible provided the ratio of the largest vertical force to the smallest vertical forces does not exceed the factor 1.2.
 - 4.7.2 Suspension points should, if possible, be on a horizontal plane above that of the C of G, and placed so that the lifting sling will not damage or be obstructed by any part of the equipment.
 - 4.7.3 Each suspension point must be stressed to withstand its proportionate share of the ultimate load factor of 4.3 or greater.
 - 4.7.4 The dimension of suspension points on cargo must meet the criteria defined in Annex B.
 - 4.7.5 Suspension points should be clearly marked.

5. Helicopter Cross Operations

- 5.1 All equipment used in helicopter cross operations will be duly licensed/certified according to national regulations of the nation providing the equipment and operated in accordance with the operating instructions.
- 5.2 Clearance of other nations equipment as used in this context is completely described in para 7. of STANAG 2445.

IMPLEMENTATION OF THE AGREEMENT

6. This STANAG is considered implemented when a nation has issued instructions that all future equipment procured for its forces will be manufactured in accordance with the specifications detailed in this agreement.

Annexes:

- A. Interface Dimensions of Cargo Hooks and Relationship to Attachment Rings or Shackles
- B. Size, Openings and Clearance Dimensions for Suspension Points on Cargo

ANNEX A INTERFACE DIMENSIONS OF CARGO HOOKS AND RELATIONSHIP TO ATTACHMENT RINGS OR SHACKLES

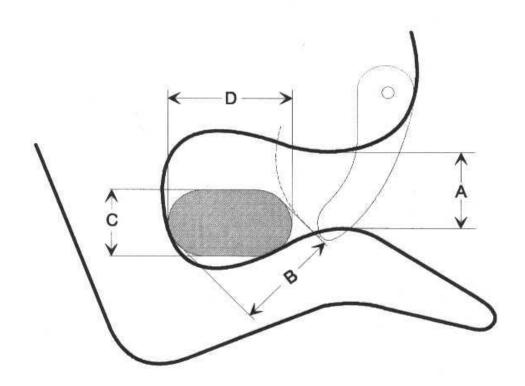


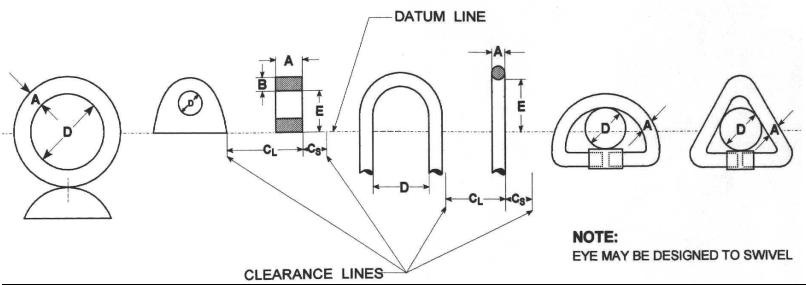
FIGURE A 1.

INTERFACE DIMENSIONS OF CARGO HOOKS

CARGO HOOK DIMENSION	CLEAF	MUM RANCE m)	MAX. CROSS-SECTION RINGS / SHACKLES (mm)		
	Α `	['] B	C `	, D	
LIGHT	38	50	36	48	
MEDIUM	48	62	46	60	
HEAVY	60	73	58	71	
EXTRA HEAVY	52	76	50	74	

A-1

ANNEX B SIZE, OPENINGS AND CLEARANCE DIMENSIONS FOR SUSPENSION POINTS ON CARGO



MASS RANGEOF EQUIPMENT		DIMENSIONS IN	DIMENSIONS IN MILLIMETRES					
		A MAX	B MAX	CL MIN*	CS MIN	D MIN**	E MIN	
KILOGRAMS		MM	MM	MM	MM	MM	MM	
up to	5000	25.4	25.4	178	76	76	76	
over	5000 up to 10000	38.1	28.6	229	102	76	76	
over	10000 up to 20000	50.8	38.1	305	127	76	89	

^{*} There shall be no interference of obstruction within the dimensions CL and CS that could interfere with engaging a shackle and pin in the eye. Either side of the eye may be used as the datum from which to measure CL and CS.

Figure B 1

B-1

Edition A Version 1

^{**}The edges of the opening, around which the chain will route, should be rounded to reduce side loading on the chain links.

ATP-110(A)(1)